

## Grand Rapids/Wyoming/Kent County - MI 506 CoC

## Coordinated Entry Committee February 22nd, 2022 – 2:00pm – 3:30pm

- 1. Welcome & Introductions
- 2. Approval of the Agenda
- 3. Approval of Last Month's Minutes January 18, 2022
- 4. CE Redesign Update
- 5. Coordinated Entry Committee Structure
- 6. Coordinated Entry Concerns standing agenda item for community partners to bring concerns to the table
- 7. Action Items & Next Steps
  - a. Next Meeting

Next Meeting: currently scheduled for Tuesday, March 1<sup>st</sup>, 2022

Purpose statement: To ensure our community experiences equitable access to housing resources, the committee will develop, evaluate and continually improve our coordinated entry system.